

THE SHOCHU VALLEY, KUMA

Rice shochu has come to its completion
Kuma shochu is a proud brand of geographical indication.

Kuma shochu boasts its 500 years of history.
When you look into a glass filled with shochu,
you can see the love of those who came before us
and the devotion of each distiller.



① (資) 大石酒造場
Oishi Distillery (LP)
1053 Iwano Mizukami-mura, Kuma-gun
TEL.0966-44-0001

② (有) 松下醸造場
Matsushita Distillery (LC)
2582 Iwano Mizukami-mura, Kuma-gun
TEL.0966-44-0010

③ (有) 林酒造場
Hayashi Distillery (LC)
3092 Yunomae-machi, Kuma-gun
TEL.0966-43-2020

④ (名) 豊永酒造
Toyonaga Distillery (GP)
1873 Yunomae-machi, Kuma-gun
TEL.0966-43-2008

⑤ (株) 恒松酒造本店
Tsunematsu Distillery Main Office (Inc.)
1022 Taragi, Taragi-machi, Kuma-gun
TEL.0966-42-2381

⑥ 抜群酒造(資)
Batsugun Distillery (LP)
1622 Kurohiji, Taragi-machi, Kuma-gun
TEL.0966-42-2172

⑦ (資) 宮元酒造場
Miyamoto Distillery (LP)
790 Kurohiji, Taragi-machi, Kuma-gun
TEL.0966-42-2278

⑧ 房の露(株)
Fusanotsuyu (Inc.)
568 Taragi, Taragi-machi, Kuma-gun
TEL.0966-42-2008

⑨ 木下醸造所
Kinoshita Distillery
785 Taragi, Taragi-machi, Kuma-gun
TEL.0966-42-2013

⑩ (有) 那須酒造場
Nasu Distillery (LC)
695 Kume, Taragi-machi, Kuma-gun
TEL.0966-42-2592

⑪ 高橋酒造(株) 多良木工場
Takahashi Distillery (Inc.) Taragi Factory
813 Okuno, Taragi-machi, Kuma-gun
TEL.0966-42-2366

⑫ (株) 堤酒造
Tsutsumi Distillery (Inc.)
390-4 Okahara-Minami, Asagiri-cho, Kuma-gun
TEL.0966-45-0264

⑬ 松の泉酒造(資)
Matsunoizumi Distillery (LP)
169-1 Kamikita, Asagiri-cho, Kuma-gun
TEL.0966-45-1118

⑭ (資) 松本酒造場
Matsumoto Distillery (LP)
347-3 Menda-higashi, Asagiri-cho, Kuma-gun
TEL.0966-45-2106

⑮ (資) 高田酒造場
Takada Distillery (LP)
756 Fukada-higashi, Asagiri-cho, Kuma-gun
TEL.0966-45-0200

⑯ (資) 宮原酒造場
Miyahara Distillery (LP)
581 Fukada-higashi, Asagiri-cho, Kuma-gun
TEL.0966-45-0178

⑰ 常楽酒造(株)
Joraku Distillery (Inc.)
2577-13 Isshiki, Nishiki-cho, Kuma-gun
TEL.0966-38-4371

⑱ 六調子酒造(株)
Rokuchoshi Distillery (Inc.)
1013 Nishi, Nishiki-cho, Kuma-gun
TEL.0966-38-1130

⑲ (株) 鳥飼酒造
Torikai Distillery (Inc.)
2 Nanoka-machi, Hitoyoshi-shi
TEL.0966-22-3303

⑳ (資) 淵田酒造場
Fuchida Distillery (LP)
22 Kouya-machi, Hitoyoshi-shi
TEL.0966-23-3055

㉑ 織月酒造(株)
Sengetsu Distillery (Inc.)
1 Shinmachi, Hitoyoshi-shi
TEL.0966-22-3207

㉒ 球磨焼酎(株)
Kuma Shochu (Inc.)
5-1 Fumoto-cho, Hitoyoshi-shi
TEL.0966-22-6930

㉓ (資) 寿福酒造場
Jufuku Distillery (LP)
28-2 Tamachi, Hitoyoshi-shi
TEL.0966-22-4005

㉔ (資) 福田酒造商店
Fukuda Shuzo (Distillery) Shoten (LP)
137-2 Nishida-shimomachi, Hitoyoshi-shi
TEL.0966-22-2507

㉕ 深野酒造(株)
Fukano Distillery (Inc.)
333 Gonoharu-machi, Hitoyoshi-shi
TEL.0966-22-2500

㉖ 高橋酒造(株)
Takahashi Distillery (Inc.)
498 Gonoharu-machi, Hitoyoshi-shi
TEL.0966-24-5155

㉗ (資) 大和一酒造元
Yamato Distillery (LP)
2144 Shimobayashi-cho, Hitoyoshi-shi
TEL.0966-22-2610

㉘ (有) 淵田酒造本店
Fuchida Distillery (LP) Main office
422-1 Isshoji-kou, Kuma-mura, Kuma-gun
TEL.0966-32-0005

November 1st is the day of authentic shochu.

Enjoy responsibly. Drinking alcohol is allowed for anyone over 20 years old.
Don't drink and drive. Be careful not to drink while you are pregnant or breastfeeding.

Kuma Shochu Makers' Association
5-1 Fumoto-cho, Hitoyoshi-shi, Kumamoto Prefecture
Tel.0966-22-5059 Fax.0966-24-2164
E-mail office@kumashochu.or.jp
<http://www.kumashochu.or.jp/>
Planning & Production / Hitoyoshi Commercial Association